

OUTSTANDING FEATURES

- 1. Accurate Control
- 2. Sensitive bulb
- 3. Modulating
- 4. Self-powered
- 5. Simple, compact construction
- 6. Small over-all dimensions
- 7. Graduated dial setpoint adjustment
- 8. Setpoint adjustment may be locked
- 9. Single-seated valves
- 10. Packless construction no packing no leaking
- 11. Easily installed
- 12. No maintenance required

GENERAL DESCRIPTION

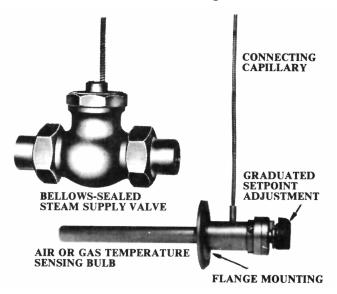
These Robertshaw Temperature Regulators meet the demand for sensitive, compace instruments suitable for low pressure steam control. They are especially suited for controlling the temperature of steam heated air or gases in response to temperature at a sensing bulb located in a duct, oven, etc. They differ principally in pressure limits and capacity. The Nos. RT-222, RT-223 and RT-224 are suitable for steam pressures up to 75 lbs.; Nos. RT-220 and RT-221, up to 15 lbs.

Typical applications include control of air temperature in heating and ventilating systems, drying machines, ducts, seasoning rooms, baking proof boxes, etc.

Sales Manual Section 160 PRODUCT SPECIFICATION RT-220 - RT-224

Self-Actuated Temperature Regulators Models RT-220 thru RT-224

For Air/ Gas Temperature Control



Sizes 1/2" – 1 1/2"

Regulators RT-220, RT-222 and RT-224 have directmounted adjustment as pictured above. RT-221 and RT-223 have remote adjustment. See drawing on back page.

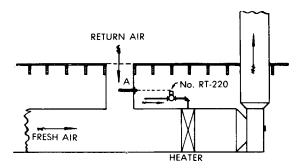
| | DESCRIPTION OF CATALOGED REGULATORS | | | | | | | | |
|---------------------------------------|-------------------------------------|------|----------------------------|----------------------------|---|--|--|--|--|
| Regula | ator No. | | RT-220 (Direct Adjustment) | RT-222 (Direct Adjustment) | RT-224 (Direct Adjustment) | | | | |
| | | | RT-221 (Remote Adjustment) | RT-223 (Remote Adjustment) | | | | | |
| Valve Steam Pressure Limit, Lbs. Gage | | 15 | 75 | 75 | | | | | |
| | Sizes Type | | 1/2" thru 1 1/2" | 1/2" thru 1" | 1 1/4" , 1 1/2" | | | | |
| | | | Single seat | Single seat | Single seat, balanced Screwed unions | | | | |
| Ends Trim Disc | | | Screwed unions, | Screwed unions, | | | | | |
| | | Disc | Composition | Stainless steel | Stainless steel | | | | |
| | | Seat | Bronze | Stainless steel | Stainless steel | | | | |
| | Body material | | Bronze | Bronze | Bronze | | | | |

DESCRIPTION OF CATALOGED REGULATORS

FOLLOWING SPECIFICATIONS APPLY TO ALL REGULATORS LISTED ABOVE

| Bulb | Bulb Tube, material | Copper | | | | |
|------------------------|--|--|--|--|--|--|
| | Fittings, material | Brass | | | | |
| Connecting Tubing | Length | 10 feet (other lengths on order) | | | | |
| | Material | Copper with brass spiral armor. | | | | |
| Setpoint Adjustment | 60° spans are available between limits of 35° F. and 170° F. maximum. (Slightly higher under | | | | | |
| Ranges | ges special conditions. Consult our representative) | | | | | |
| Temperature Adjustment | Туре | Graduated dial type, mounted on bulb. Locking arrangement provided. Knob | | | | |
| | | and dial, nickel plated | | | | |
| | Standard Mounting . | Mounted on bulb as illustrated above. | | | | |
| | Optional Mounting | RT-221 and RT-223 offer adjustment separately mounted. Connecting tu | | | | |
| | | length - bulb to valve and adjustment to valve, each 10 feet. | | | | |
| Packless Feature | All designs are packless. | packless. A monel Sylphon® bellows eliminates packing. | | | | |





CAPACITIES

Central Fan System

RT-220, RT-221 Series

| Steam Supp | 2 | 6 | 10 | 15 | | |
|-------------|-----------------|----------|-----|-----|-----|--|
| Valve Size, | Pounds per Hour | | | | | |
| In. | | <u>^</u> | | | | |
| 1/2 | 6.0 | 100 | 150 | 190 | 240 | |
| 3/4 | 6.0 | 145 | 225 | 290 | 370 | |
| 1 | 6.0 | 160 | 250 | 320 | 410 | |
| 1-1/4 | 18.0 | 275 | 435 | 550 | 690 | |
| 1-1/2 | 18.0 | 305 | 485 | 610 | 770 | |

The temperature change at the sensing bulb required for full valve stroke varies from 4 to 7 degrees depending on valve size. Modulating control of 0.5° to 1.0° is possible.

RT-222, RT-223 Series

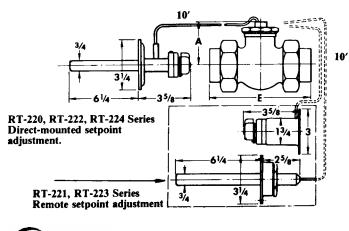
| Steam Supp | 5 | 10 | 25 | 75 | |
|--------------------------|-----|-----------------|-----|-----|-----|
| Valve Size, Cv (Approx.) | | Pounds per Hour | | | |
| ln. | | | | | |
| 1 / 2 - 1 | 2.1 | 135 | 195 | 320 | 495 |

The temperature change at the sensing bulb required for full valve stroke is 7 degrees, all sizes. Modulating control of 0.5° to 1.0° is possible.

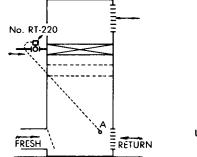
RT-224 Series

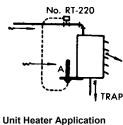
| Steam Supp | 5 | 10 | 25 | 75 | |
|-------------|-----------------|-----|-----|-----|------|
| Valve Size, | Pounds per Hour | | | | |
| In. | | | | _ | |
| 1-1/4 | 12.0 | 270 | 500 | 940 | 2000 |
| 1-1/2 | 13.0 | 280 | 510 | 960 | 2100 |

The temperature change required at the sensing bulb for full valve stroke is 11 degrees. Modulating control of 1.0° is possible.









Unit Conditioner Application

DIMENSIONS

| Valve Size, Inches | | | 1/2 | 3/4 | 1 | 1 1/4 | 1 1/2 |
|--------------------|--------|---|--------|--------|-------|--------|---------|
| Shipping Wt., Lbs. | | | 14 | 16 | 18 | 19 | 20 |
| | RT-220 | А | 2-7/8 | 2-7/8 | 2-7/8 | 2-7/8 | 2-7/8 |
| or | RT-221 | E | 6-3/16 | 6-7/16 | 6-1/8 | 6-1/8 | 7-1/16 |
| llato os. | RT-222 | А | 4 | 4 | 4 | | |
| Regulator Nos. | RT-223 | Е | 6 | 6-9/16 | 6 | | |
| R | RT-224 | А | | | | 3-3/4 | 3-3/4 |
| | | Е | | | | 6-7/16 | 6-15/16 |

NOTE: Loss of thermostatic charge (due to damage to or breakage of tubing, or any leakage in the thermal system) will result in the valve remaining in the fully open position.

ORDERING INFORMATION

Specify:

- 1. Quantity
- 2. Regulator number
- 3. Valve size
- 4. Steam pressure through valve
- 5. Temperature range
- 6. Connecting tube length, if special.
- 7. Shipping instructions
- 8. Billing instructions



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