

Features

- 1. Two-ply, seamless Robertshaw bellows for extra power and long life.
- 2. Over-temperature protection is standard.
- 3. Chevron "lifetime" stem packing made of Teflon.
- 4. Quick-detach valve stem construction permits easy valve change.
- 5. Sturdy construction with cast iron frame.
- 6. Standard 3/4" sensing bulb to fit most installations.
- 7. Superior stainless steel valve design with soft seat for tight shut off.
- 8. Armored capillary tubing.
- 9. Setpoint adjustment wheel.

GENERAL

The **RT-1001-T2 Tank Regulator** is specifically designed for petroleum industry to control temperature on treaters, heaters, separators etc.

Without need for external power, Robertshaw Self-Actuated Temperature Regulators (SATR) offer final control of the temperature of a liquid, an air, or gas flow for domestic equipment, process, space, etc. on heating or cooling service.

The SATR sensing bulb is installed in the medium being controlled while the SATR valve is located on the supply line of medium used as the heating/cooling agent. The SATR regulates the heating/cooling medium flow to maintain the desired temperature at the sensing bulb.

Other Robertshaw SATR series offer a selection of: Throttling bands, Temperature Indication, Fail-safe to prevent overheating, Manual Positioning in addition to automatic control, Corrosive atmosphere resistant type, Small overall size and instantaneous heat exchanger service.

Most cataloged Robertshaw SATR specifications are starting points from which many alternates to cataloged capillary, sensing bulb, separable well and valve may be FURNISHED TO MEET YOUR SPECIFIC application's needs.

RT-1001-T2 series features a wide throttling band and a small bulb size. It is particularly suited for applications where the heating surface is large while the storage capacity of the heated medium is small.

Self-Actuated Temperature Regulator RT-1001-T2

Tank Regulator for Oil Field Heaters-Treaters



Size: 3/4" Connection, 1/2" Port

HOW TO ORDER

Specify:

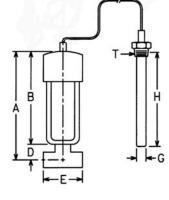
- 1. Quantity.
- 2. Series Number.
- 3. Setpoint and/or setpoint range.
- 4. Capillary length.
- 5. Separable Well (if required).
- 6. Other Features.
- 7. Shipping Invoice Instructions.

The **RT-1001-T2** is cataloged with a direct-acting, all stainless steel, model CSS valve for heating service, 8 feet capillary (copper tube/brass armor), 12B type (threaded bushing) copper sensing bulb and sturdy cast iron frame. Other non-listed parts are made of non-ferrous materials. Alternate specifications are available.

Valve Type: Direct-Acting (close o	n temp. rise) single seated
Valve Size:	3/4"
Port Size:	1/2"
End Connections:	Female threaded
Valve Trim Material:	316 St. St.
Valve Stem Material:	316 St. St.
Valve Body Material:	CF8M (316 St. St.)
Packing:	Teflon chevrons
Pressure drop limit:	30 psi
Approx. full open Cv:	2.3
Sensing Bulb:	Type 12B copper
Capillary:Copper tube wit	h brass armor, 8 foot long

RT-1001-T2 Dimensions, Shipping Weights and Sensing Bulb Sizes

Valve Size Inches	3/4	
Direct-Acting Valve,	CSS	
Type		
Shipping Wt., Lbs.	29	
A	13-25/32	
В	11-7/8	
D	1-29/32	
Е	4	
Bulb for temperature ranges of		
120°F and above		
G	3/4	
Н	8	
T*	3/4	
Bulb for temperature ranges		
below 120°F.		
G	1	
Н	14	
T*	1	

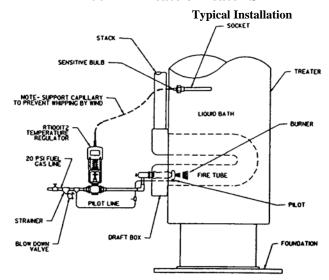


Note 1- IMPORTANT - If valve seat leakage can cause a problem or hazard, the following should be taken into account, Maximum leakage of new valves, single-seated Type CSS is 0.05% of full open valve capacity.

Note 2 - IMPORTANT - Damage to, or failure of, the thermal element with loss of charge will ordinarily result in the regulator going to the "cold" bulb position. The valve stem moves "up" (toward the bellows) thus opening the direct-acting CSS valve.

invensys.

RT-1001-T2 Heater/Treater SATR



Installation of Self-Actuating Temperature Regulator on Treater

The RT-1001-T2 series is available with any of the temperature ranges listed below. The range should be selected so that the setpoint falls within the upper third of the range span.

40° - 100° F	125° - 190° F	205° - 265° F
60° - 120° F	165° - 230° F	235° - 295° F
85° - 145° F	175° - 230° F	255° - 315° F
115° - 180° F	200° - 255° F	270° - 330° F

Alternates:



U.S.A. & Canada

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^{*}Standard pipe thread.